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Conceptual Design Analysis for a Two-Stage-to-Orbit Semi-Reusable Launch System for Small Satellites

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Abstract

This paper presents the conceptual design and performance analysis of a partially reusable space launch vehicle for small payloads. The system employs a multi-stage vehicle powered by rocket engines, with a reusable first stage capable of glided or powered flight, and expendable upper stage(s) to inject 500 kg of payload into low Earth orbits. The space access vehicle is designed to be air-launched from a modified aircraft carrier. The aim of the system design is to develop a commercially viable launch system for near-term operation, thus emphasis is placed on the efficient use of high TRL technologies and on the commercial potential of the technical design. The vehicle design

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is analysed using a multi-disciplinary design optimisation approach to evaluate the performance, operational capabilities and design trade-offs. Results from two trade-off studies are shown, evaluating the choice wing area and thus aerodynamic characteristics, and the choice of stage masses and engines selection on the mission performance.

Keywords: space access, trajectory optimisation, space transportation

1. Introduction

The space market is shifting to include smaller satellites with a focus on expanding commercial applications. Since 2012, 71% of satellites launched have a spacecraft mass less than 600 kg, with 34% of those being cubesats (Maddock et al., 2016a). The growing market for downstream applications from single consumers to large businesses, and the planned development of mega-constellations has translated into a predicted demand for small satellite launchers, from a current launch rate of 400 satellites in 2016, to a forecasted market of 600 by 2020, and over 2000 satellites by 2030 (Maddock et al., 2016a).

Along with this predicted growth, is a predicted bottleneck due to low-cost launch options. A forecast by SpaceWorks overestimated the number of nano/microsatellites launched in 2016 by nearly 100%, predicting 210 satellites launched compared to an actual figure of only 101. Their forecast for 2017 predicts a continuing high backlog of nano- and microsats due to “technical challenges and limited launch vehicle availability.” (Doncaster et al., 2017)

These commercial drivers within the *new space* (Hay et al., 2009) market have also driven a number of government initiatives, in particular in the domain of space access. The UK National Space Policy (2016) states “access to safe and cost-effective launchers is clearly fundamental to any countrys long term capacity to participate in space-based activities.” There have been a number of programmes to establish a UK-based operational spaceport, and to promote the UK commercial space sector within the global market.

Orbital Access formed to lead the development of UK small payload launch systems and provide launch services from the UK and globally. The goal is to develop commercially viable launch systems tailored to meet the needs of UK payload manufacturers and secure the IPR and industrial value in the UK manufacturing base. In 2015, Orbital Access formed a consortium

with several aerospace companies, research centres and universities to further advance the UK space access sector, in particular to develop national technology roadmaps, market forecast studies (Maddock et al., 2016a), technical studies and R&D ventures under the Future UK Small Payload Launcher (FSPL^{UK}) programme.

Several industrial research projects have been carried out towards the conceptual design of a of a two-stage to orbit, semi-reusable launch system for small satellites. The aim of the system design is to develop a commercially viable launch system for near-term operation, thus emphasis is placed on the efficient use of high TRL technologies. The commercial viability is the underlying driver for all the mission and system requirements during the initial stages of design.

The following details the progress made on the conceptual design and analysis focusing on concept feasibility. A multidisciplinary design optimisation was undertaken to assess key design parameters within the vehicle design. The vehicle sizing and performance was optimised against a set of mission requirements stemming from the commercial drivers.

The system is a multi-stage vehicle using rocket propulsion that will be air-launched from a carrier aircraft. The main vehicle is a reusable spaceplane design allowing for unpowered, glided re-entry/return flights. The second stage(s) are stored within the main body of the spaceplane, among other benefits this allows for better control of the moments induced by the movement of the centre of gravity though introduces complexity and release issues. The main operational spaceport is located at Prestwick on the western coast of Scotland, with alternate landing sites identified in Northern Europe and Scandinavia. The air-launch increases the range of orbits that can be reached, and improves the flexibility of the system by allowing the transport and recovery of the first stage.

In particular, the paper describes the overall approach with design objectives and mission requirements, then details the subsystem models developed for use within a specialised integrated design platform for space access vehicles. The optimisation used within the system performance analysis is described, with results presented examining the trade-off in performance of altering key design variables in the configuration, specifically the engine and wing sizing (aerodynamic efficiency). The nominal mission is to deploy 500 kg payload into 650 km altitude circular orbit at an inclination of 88.2 deg, targeting the OneWeb constellation. An extended mission would deploy 150 kg payload, equivalent to a single OneWeb satellite, to a 1200 km altitude,

68 circular polar low earth orbit in the same inclination plane.

69 **2. Approach**

70 The design approach for the concept feasibility phase is to assess the de-
71 sign drivers linking the commercially-driven mission and system requirements
72 to technical design parameters.

73 A previous study by Maddock et al. (2016a,b) looked at a market fore-
74 cast and demand study and developed a cost model relating the technology
75 readiness level (TRL) of critical technologies to the development cost against
76 the predicted market demands. The output drove to the design decisions,
77 mapped into requirements, for a reusable first stage based on COTS (TRL
78 8-9) rocket engines. The decision to air-launch the vehicle from modified
79 commercial carrier aircraft will allow the system to operate globally and
80 increases the flexibility of the system to reach different orbits, and have dif-
81 ferent take-off and landing sites. Based on an evaluation of the TRL, and
82 impact on cost, of certain technologies, a number of additional constraints
83 were determined, for example the acceleration limits and heating loads.

84 The launch vehicle is modelled in a modular format to be run within
85 a multi-disciplinary design optimisation (MDO) environment. The MDO
86 software can optimise the performance of the system by adjusting a number
87 of optimisation control parameters. Computationally fast engineering models
88 were developed for the different subsystems of the vehicle, and the operational
89 environment.

90 Different design criteria were selected as inputs with the models relating
91 the impact of changes on those variables on the system. In this study, three
92 design variables are analysed to size the wing area and engine sizing of the
93 first and second stage. The aerodynamic wing reference area affects the aero-
94 dynamic performance, generating necessary lift for the glide re-entry while
95 minimising drag on the ascent, and the vehicle dry mass. The performance
96 of the engines affect the maximum level of thrust produced, the vehicle dry
97 mass and impacts the fuel mass required. The trajectory for both ascent and
98 descent is simultaneously optimised to minimise the mass of the required
99 on-board propellant and oxidiser.

100 The mission is analysed in a single optimisation, starting just after the
101 spaceplane is released from carrier aircraft and includes the Stage 1 ascent
102 and descent to an spaceport approach, and the Stage 2 ascent and injection
103 into orbit.

104 3. System models

105 In this section, mathematical models are presented for the vehicle de-
106 sign and operation. The models are divided by discipline: vehicle mass and
107 configuration, aerodynamics, propulsion, environment models for Earth in-
108 cluding geometry, gravitational field and atmospheric model, and the flight
109 dynamics and control.

110 3.1. Vehicle configuration

111 The fundamental systems concept consists of a winged recoverable booster
112 vehicle which is air launched from a converted large commercial aircraft. The
113 booster carries one or multiple disposable upper stages, each with their own
114 individual payload. The vehicle configuration is driven by the constraints in-
115 herent in an air launched system and the desire to provide as much flexibility
116 as possible in the payload carriage.

117 An earlier study (Maddock et al., 2017) describes the evolution of the
118 concept from a winged rocket to an integrated spaceplane with a central
119 payload cartridge. This concept allows for rapid integration of payloads and
120 associated upper stages into the booster, the payload cartridges themselves
121 being loaded and integration tested remotely. This allows each booster to
122 attain the high launch rates required for an economically attractive business
123 case.

124 The following analysis is for a ventral launch system, wherein the booster
125 is mounted under a converted large commercial aircraft. For the purposes of
126 the study in question, this was taken to be a McDonnell Douglas DC-10 /
127 MD-11 series aircraft, which has significant advantages in terms of under-
128 fuselage space volume over other types. The primary design constraints
129 driven by this concept are the maximum height of the booster due to ground
130 clearance and the maximum launch mass. In addition, the wing span of the
131 booster is limited by clearance from the carrier aircraft wing-mounted en-
132 gines and the length is fixed by the carrier aircraft nose gear and the tail
133 strike angle.

134 A parametric mass estimation tool was developed based on a number of
135 published methods for both reusable launch vehicles and high performance
136 aircraft (Maddock et al., 2017; Rohrschneider, 2002; MacConochie and Lep-
137 sch Jr, 2002). Using this tool, full component mass breakdowns and scaling
138 laws were determined and supplied to the trajectory analysis and sizing mod-
139 els. Mass estimating relationships were developed for the major structural

140 components (e.g., wing, fins, fuselage structure, propellant tanks) and major
 141 systems (e.g., propulsion, avionics, landing gear) to determine the gross and
 142 dry masses of the stages as a function of the optimisable design inputs.
 143 To allow for resizing during the vehicle optimisation phase, parametric
 144 scaling equations of the form,

$$m_{new} = m_{ref} \left(\frac{S_{new}}{S_{ref}} \right)^b \quad (1)$$

145 were developed for the major components, where m is the mass, S is a
 146 reference value for the scalable component, and b is a scaling exponent.

147 Knowing the mass breakdown and component layouts, the vehicle centre
 148 of gravity and its variation with fuel burn and payload deployment was deter-
 149 mined and assessments made of the ability to trim i.e., reduce the pitching
 150 moment to zero during ascent and re-entry. Following this the propellant
 151 tanks were redistributed to give an acceptable centre of gravity range during
 152 flight. The internal layout of the configuration is shown in Fig. 1. Note that
 153 the propulsion system shown is indicative of the size and location but does
 154 not include any engineering details of the installation.

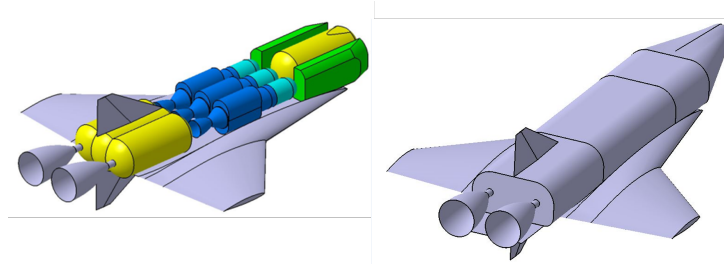


Figure 1: General configuration and internal layout

155 3.2. Aerodynamics

156 The aerodynamic force coefficients for the vehicle configuration were es-
 157 timated for Mach numbers ranging from 0.2 to 30, angles of attack of -5°
 158 to 40° and for altitudes up to 100 km. The drag coefficient at zero incidence
 159 C_{D_0} and the normal force coefficient C_N at different angles of attack α for
 160 each component of the vehicle (fuselage, fairing, wings and tail) are estimated
 161 separately. The approach for the estimation is based on different theories for

each Mach number range, from subsonic to hypersonic, detailed by Mason et al. (1981) and Fleeman (2001).

The lift and drag force coefficients of each component at different Mach numbers and angles of attack are modelled by,

$$C_L = C_N \cos \alpha - C_{D_0} \sin \alpha \quad (2a)$$

$$C_D = C_N \sin \alpha + C_{D_0} \cos \alpha \quad (2b)$$

Eqs. 2 are applicable for small angles of attack at which the axial force is approximately equal to drag. Although large angles of attack are considered the method is expected over predict the lift at such angles. This is further complicated by the stall effects at higher angles, which are not accounted in the method. Through validation with experimental data Jorgensen (1973); Singh (1996), the extent of deviation of the predictions from the experiments was assessed. However, the method considers the effect of flow separation at the base of the fuselage. The fuselage cross section is approximated to be elliptic (with same area of cross section and major axis equal to half of the maximum width of the fuselage) in order to enable the application of theories. The lift and drag coefficients, after normalization using the wing surface area, are then added up to give the total lift and drag coefficient of the entire configuration. Linear theory and modified Newtonian theory are used to deduce the wave drag coefficient at zero incidence over slender circular/elliptic nose $C_{d0,wave,b}$, wave drag coefficient at zero incidence over the delta wing (as well as tail, which has similar form) $C_{d0,wave,w}$, and the normal force coefficient as a function of angle of attack for the cone-cylinder $C_{N,b}$ as well as wings $C_{N,w}$, given by the following equations.

$$C_{d0,wave,b} = \begin{cases} 0 & \text{for } M < 1 \\ \frac{3.6d_N}{\ell_N(M-1)+3} & \text{for } M \geq 1 \end{cases} \quad (3)$$

$$C_{d0,wave,w} = \begin{cases} 0 & \text{for } M < 1 \\ f(M_{\lambda LE}, \gamma, \delta_{LE}, tb/S_w) & \text{for } M \geq 1 \end{cases} \quad (4)$$

$$|C_{N,b}| = \frac{a_N}{b_N} \sin(2\alpha) \cos(\alpha/2) + 2 \frac{\ell_C}{d_C} \quad (5)$$

$$|C_{N,w}| = \begin{cases} \frac{\pi A}{2} |\sin \alpha \cos \alpha| + 2 \sin^2 \alpha & \text{for } M^2 < 1 + (8/\pi A)^2 \\ \frac{4|\sin \alpha \cos \alpha|}{\sqrt{M^2-1}} + 2 \sin^2 \alpha & \text{for } M^2 \geq 1 + (8/\pi A)^2 \end{cases} \quad (6)$$

187 where ℓ_N is the length of the cone nose, d_N is the equivalent diameter with
 188 major axis a_N and minor axis b_N , ℓ_C is the length of the cylindrical body, A
 189 is the aspect ratio of the wing, t is the wing thickness, b is the wing width,
 190 S_w wing reference area, δ_{LE} is the wing thickness angle, γ is the specific heat
 191 ratio, α is the angle of attack, and M is the freestream Mach number with
 192 $M_{\lambda LE}$ the Mach number resolved in the direction normal to the wing leading
 193 edge with a sweep angle λ_{LE} .

194 The complex algebraic functional form f of the base wave drag on the
 195 wing $C_{d0,wave,w}$ is given by Fleeman (2001). The above coefficients are all
 196 normalised by their respective reference areas (and not a common reference
 197 area).

198 The coast drag of the cone-cylinder body $C_{d0,c}$ is given by the following
 199 engineering correlation (Fleeman, 2001).

$$C_{d0,c} = \begin{cases} 0.12 + 0.13M^2 & \text{for } M < 1 \\ 0.25/M & \text{for } M \geq 1 \end{cases} \quad (7)$$

200 The inviscid drag at zero incidence also includes drag due to nose and leading
 201 edge bluntness, which are also estimated using the semi-empirical expressions
 202 given by Fleeman (2001).

203 While the inviscid coefficients are only dependent on Mach number and
 204 angle of attack and independent of altitude, the contribution of skin friction-
 205 which is dependent of Reynolds number- leads to altitude dependence of
 206 the force coefficients. The skin friction drag coefficient at zero incidence for
 207 the cone-cylinder body $C_{D0,f,b}$ and for the wing $C_{D0,f,w}$ (tail too has similar
 208 functional form) are given by the following engineering correlations.

$$C_{d0,f,b} = 0.053 \frac{\ell}{d} \left(\frac{M}{q\ell} \right)^{0.2} \quad (8a)$$

$$C_{d0,f,w} = \frac{0.0266}{(qc_{max})^{0.2}} \quad (8b)$$

209 In the above equations q is the dynamic pressure and c_{max} is the length of
 210 mean wing chord. The skin friction drag coefficient is added to the inviscid
 211 drag coefficients at zero incidence (for each component). The lift and drag
 212 coefficients due to each component are then calculated using Eq. 2 from
 213 the estimated total drag coefficient at zero incidence and the normal force
 214 coefficient of the component.

215 The method is validated using wind tunnel data at Mach 2, 3 and 4
 216 (Jorgensen, 1973) and using gun tunnel data at Mach 8.2 for a simple cone-
 217 cylinder configuration as well as a cone-cylinder with a pair of delta wings
 218 using gun-tunnel data (Singh, 1996). In general the comparison between the
 219 predictions and experiments were good up to an angle of attack of 10° after
 220 which the method starts to over-predict the lift, sometime by over 35%. This
 221 is because the wing stall is not presently considered. The drag for the wing
 222 configuration is also generally over-predicted, therefore giving a conservative
 223 estimate. Details of the validation, the comparison with the wind/gun tunnel
 224 data, and some illustrative results (predicted lift and drag coefficients) for the
 225 present aerodynamic configuration are presented by Maddock et al. (2017).
 226 The lift and drag coefficients for each individual components as well as for
 227 the whole vehicle configuration are thus estimated as a function of Mach
 228 number, angle of attack and altitude; thus the aerodynamic data of force
 229 coefficients is generated as three-dimensional arrays which, along with the
 230 aero-thermal models, is used in the subsequent analysis of flight trajectory
 231 and optimisation.

232 3.3. *Aerothermodynamics*

233 An engineering level aerothermodynamics model is used to calculate in-
 234 dicative heat fluxes which can then be used to determine integrated heat
 235 loads and radiative equilibrium temperatures for the purpose of trajectory
 236 optimisation. This engineering model is in keeping with initial phase stud-
 237 ies and the fidelity of aerodynamic models. The heat flux and equilibrium
 238 temperatures were determine for a fixed number of vehicle locations:

- 239 • nosetip stagnation point
- 240 • location of nosetip peak turbulent heating
- 241 • wing leading edge
- 242 • wing monitor point
- 243 • acreage monitor point

244 Indicative continuum laminar and turbulent heat transfer coefficients are
 245 calculated on the nosecone using the well-known formulation of Detra (1961)
 246 with the application of a suitable equivalent nose radius. This model is
 247 modified for the calculation of heat flux at a wing leading edge to take into

248 account the radius of curvature and sweep angle of the wing. The heat flux
 249 on the wing a given distance aft of the leading edge is calculated using a flat
 250 plate model with angle of attack effects. Acreage heat fluxes are calculated
 251 as a function of local surface inclination to the free-stream flow.

252 The laminar stagnation point heat flux q_{st} is calculated using Detra and
 253 Hidalgos correlation (Detra, 1961),

$$q_{st} = 1.135 \sqrt{\frac{\rho_{\infty}}{\rho_{ref}}} \left(\frac{865}{\sqrt{\frac{2R_n}{0.6096}}} \right) \left(\frac{v_{\infty}}{3048} \right)^{3.15} \quad (9)$$

254 where R_n is the nose radius, ρ_{ref} is a reference density defined as the density
 255 of air at sea level, and ρ_{∞} and v_{∞} are the free-stream density and velocity,
 256 respectively.

257 The peak turbulent heat flux on the nose cone is calculated assuming a
 258 hemispherical nose of radius R_n . The turbulent flux q_t at a given point can
 259 be calculated using Detra and Hidalgo's turbulent correlation,

$$q_t = \frac{1.135}{\left(\frac{s}{0.3048}\right)^{0.2}} \left(\frac{\rho_{\infty}}{\rho_{ref}} \right)^{0.8} \left(\frac{v_{\infty}}{3048} \right)^{3.18} \phi_t \quad (10)$$

260 where s is the stream length from the stagnation point to the point of interest
 261 and ϕ_t is a calibration factor accounting for the pressure distribution on the
 262 vehicle. Assuming a hemispherical nose and Newtonian pressure gradient
 263 allows for s and ϕ_t corresponding to the location of peak turbulent heating
 264 on the nose to be calculated.

265 The corresponding laminar heat flux at the point of peak turbulent heat
 266 flux can be approximated by (SAE AC-9, 1969),

$$q_l = q_{st} \cos^{\frac{3}{2}} \gamma \quad (11)$$

267 where γ is the angle from the nose centreline and the peak turbulent heat
 268 flux is then,

$$q_{tmax} = \max(q_t, q_l) \quad (12)$$

269 A simplified model for the heat flux at the wing leading edges, taking
 270 account of radius of curvature and sweep angle, is used (SAE AC-9, 1969).
 271 The wing leading edges are assumed to be exposed directly to the free stream
 272 to provide indicative fluxes. This condition is more likely to be satisfied

273 at higher Mach numbers but is also configuration and attitude dependent.
 274 Sweeping a wing or leading edge of a vehicle will generally result in a reduc-
 275 tion in the convective heat flux at the surface.

276 An estimate of heating on the wings away from the leading edge or stag-
 277 nation point is calculated using expressions. The wing is approximated as a
 278 flat plate at angle of attack α with the heat flux a distance from the leading
 279 edge based on the state of the boundary layer (SAE AC-9, 1969).

$$q_{w,x} = \begin{cases} q_{st}(x) \frac{0.0312}{1.068} \alpha^{\frac{2}{3}} & \text{for laminar} \\ q_t(x) \frac{0.333}{5.0} \alpha & \text{for turbulent} \end{cases} \quad (13)$$

280 where $q_{st}(x)$ is the Detra-Hidalgo equation for stagnation point heating in
 281 Eq. (9) evaluated at a nose radius of x . Similarly, $q_t(x)$ is the Detra-Hidalgo
 282 equation for peak turbulent heating in Eq. (10) evaluated at a nose radius of
 283 x . The resulting heating expressions for a wing monitor point are applicable
 284 far downstream from the leading edge (greater than approximately 10 leading
 285 edge radii from the leading edge). They can be used for preliminary analysis
 286 of aerodynamic heating but are not recommended for more detailed work.

287 It is not appropriate to approximate the acreage as a flat plate as is
 288 done for the wings. Instead, the heat flux at a point on the acreage q_{acr} is
 289 calculated based on the modified Lees method,

$$q_{acr} = q_{st} k_1 (k_2 + (1 - k_2) \sin^{k_3} \theta) \quad (14)$$

290 where θ is the angle between the local surface and the free-stream flow and
 291 k_1 , k_2 and k_3 are constants that must be calibrated. This expression is
 292 intended to be used for preliminary analysis. The constants are intended
 293 to be calibrated to higher fidelity predictions (boundary layer solutions for
 294 example) using the concept geometry. Hence, heat flux predictions can be
 295 easily adjusted through the three constants as the fidelity of future modelling
 296 increases.

297 Free molecular heating q_{fm} is approximated in the limit of infinite speed
 298 ratio with complete thermal accommodation (which for the stagnation point
 299 is simply the incoming kinetic energy flux),

$$q_{fm} = \frac{1}{2} \rho_{\infty} v_{\infty}^3 \sin \theta \quad (15)$$

300 Accounting for the effects of finite speed ratio, varying thermal accommoda-
 301 tion coefficient and varying temperature ratio (see e.g., Schaaf (1964)) can

302 easily be calculated, but would introduce a level of detail that is not justified
 303 at this stage of design.

304 For simplicity, the applied heat flux is taken to be the minimum selected
 305 from the continuum and free-molecular formulations at each point on the
 306 trajectory. This is justified for early design phase studies since it provides a
 307 conservative heat load when compared to more sophisticated Knudsen based
 308 bridging techniques. Hence, at any given trajectory point,

$$q = \min(q_{cont}, q_{fm}) \quad (16)$$

309 3.4. Propulsion

310 The rocket engines are modelled using standard Tsiolkovsky rocket equa-
 311 tions, with configurable inputs specifying the specific impulse I_{sp} and thrust
 312 $F_{T_{vac}}$ in a vacuum. A throttle control $\tau \in [0, 1]$ is added that dictates the
 313 fraction of maximum available thrust applied and fuel mass flow (and there-
 314 fore fuel consumption). A simplifying assumption is made that the mass flow
 315 varies linearly with thrust. The applied thrust and mass flow rate per engine
 316 are then calculated as,

$$\frac{dm_p}{dt} = \dot{m}_p = \tau n_{eng} n_{nozz} \frac{F_{T_{vac}}}{g_0 I_{sp}} \quad (17a)$$

$$F_T(h) = \tau n_{eng} n_{nozz} (F_{T_{vac}} - p_{atm} A_e) \quad (17b)$$

317 where n_{nozz} are the number of nozzles per engine, and n_{eng} number of en-
 318 gines on the vehicle. A penalty proportional to atmospheric pressure p_{atm}
 319 and nozzle exit area A_e is introduced to account for the difference in nozzle
 320 expansion under pressure compared to in a vacuum.

321 The two main stage engines uses a LOX/Kerosene propellant with an I_{sp}
 322 between 300-400 s, based on the Yuzhnoye RD-8 series of rocket engines.
 323 The number and rating of engines are determined through the design trade-
 324 off studies accounting for engine designs currently at TRL 7-9 (i.e., that are
 325 either currently available, or predicted to be available in the next 5 years).

326 3.5. Environment

327 The Earth is modelled as an oblate spheroid based on the WSG-84 model.
 328 The gravitational field was modelled using 4th order spherical harmonics
 329 (accounting for J_2 , J_3 and J_4 terms) for accelerations in the radial g_r and
 330 transverse g_ϕ directions.

331 The atmospheric conditions – temperature T_{atm} , pressure p_{atm} , density
 332 ρ_{atm} and speed of sound – are modelled using the Standard US-76 global
 333 static atmospheric model extended up to an altitude of 1000 km above the
 334 Earth surface.

335 3.6. Flight dynamics and control

336 A 3-DOF variable point mass dynamic model is used where the spaceplane
 337 is a time-varying mass located at the centre-of-gravity of the vehicle. The
 338 state vector for the flight dynamics $\mathbf{x}_{dyn} = [\mathbf{r}, \dot{\mathbf{r}}]$ is the spherical coordinates
 339 for the position $\mathbf{r} = [r, \lambda, \theta]$ and the velocity $\dot{\mathbf{r}} = [v, \gamma, \chi]$ where r is the
 340 radial distance, (λ, θ) are the latitude and longitude, v is the magnitude
 341 of the relative velocity vector directed by the flight path angle γ and the
 342 flight heading angle χ . The equations of motion are expressed in the Earth-
 343 Centred-Earth-Fixed rotating reference frame (Vinh, 2012; Tewari, 2007).
 344

$$\dot{r} = v \sin \gamma \quad (18a)$$

$$\dot{\lambda} = \frac{v}{r} \cos \gamma \cos \chi \quad (18b)$$

$$\dot{\theta} = \frac{v}{r \cos \lambda} \cos \gamma \sin \chi \quad (18c)$$

$$\dot{v} = \frac{F_T \cos \alpha \cos \mu - D}{m} - g_r \sin \gamma + g_\phi \cos \gamma \cos \chi + \omega_E^2 r \cos \lambda (\sin \gamma \cos \lambda - \cos \gamma \cos \chi \sin \lambda) \quad (18d)$$

$$\dot{\gamma} = \frac{v}{r} \cos \gamma + \frac{1}{v} \left(\frac{F_T \sin \alpha \cos \mu + L}{m} - g_r \cos \gamma - g_\phi \sin \gamma \cos \chi \right) \quad (18e)$$

$$+ \frac{\omega_E^2 r}{v} \cos \lambda (\sin \gamma \cos \chi \sin \lambda + \cos \gamma \cos \lambda) + 2\omega_E \sin \chi \cos \lambda \quad (18f)$$

$$\dot{\chi} = \frac{v}{r} \cos \gamma \sin \chi \tan \lambda + \frac{1}{v \cos \gamma} \left(\frac{F_T \sin \mu}{m} - g_\phi \sin \chi \right) \quad (18g)$$

$$+ \omega_E^2 \frac{r \sin \chi \sin \lambda \cos \lambda}{v \cos \gamma} + 2\omega_E (\sin \lambda - \tan \gamma \cos \chi \cos \lambda) \quad (18h)$$

345 where m is the time-varying mass of the vehicle, $[g_r, g_\phi]$ are the gravitational
 346 accelerations in the radial and transverse directions, and L and D are the
 347 aerodynamic lift and drag forces, respectively.

348 The trajectory dynamics are controlled by adjusting the thrust vector.
 349 The magnitude of the thrust and mass flow applied is controlled by the

throttle $\tau(t) \in [0, 1]$, and the direction through the angle of attack $\alpha(t)$, and the bank angle $\mu(t)$. The engines are assumed fixed with no gimbed thrust at this stage, thus the control law also dictates the partial attitude of the vehicle.

4. Optimisation

In this section, the general formulation is presented for trajectory and design optimisation of the conceptual design. The optimisation seeks to find a mission flight profile that minimises the propellant usage, subject to a number of vehicle loading and thermal constraints, and a set of design parameters that both minimise the required gross vehicle mass and maximise the downrange distance while being able to meet the target mission.

The first step was to formulate the problem as an optimal control problem: given the system dynamics for the chosen vehicle configuration, full or partial boundary conditions for the initial and final states of the vehicle and any path constraints, the aim is to find a optimal control law that minimises a given performance index.

The mission is decomposed into a number of user-defined phases, with different system models, objectives and constraints used within each phase (see Fig. 2). The phase decomposition is also used to accommodate discontinuities within the system and performance models, such as separating the sub-, trans- and super/hypersonic aerodynamic models, or for vehicle staging.

A direct multi-shooting transcription method is then employed to transform the continuous optimal control problem into a non-linear programming problem. The NLP is then solved with a local gradient based optimisation algorithm using a multi-start approach to generate first-guess solutions.

4.1. Optimal control problem formulation

Optimal control problems are generally formulated as:

$$\begin{aligned}
 & \min_{\mathbf{u} \in U} J(\mathbf{x}, \mathbf{u}, t) \\
 s.t. \quad & \dot{\mathbf{x}} = \mathbf{F}(\mathbf{x}, \mathbf{u}, t) \\
 & \mathbf{g}(\mathbf{x}, \mathbf{u}, t) \geq 0 \\
 & \boldsymbol{\psi}(\mathbf{x}_0, \mathbf{x}_f, t_0, t_f) \geq 0 \\
 & t \in [t_0, t_f]
 \end{aligned} \tag{19}$$

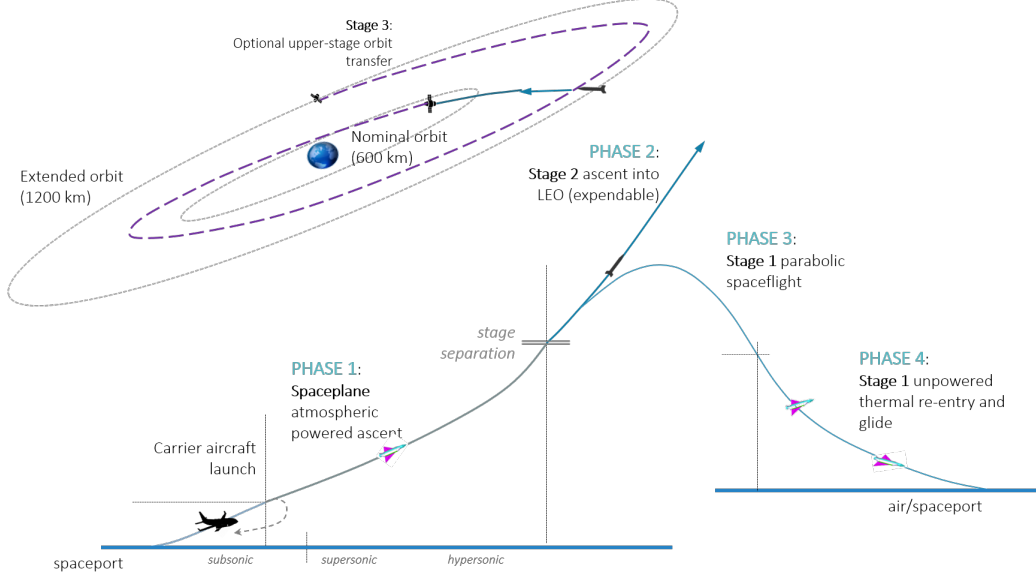


Figure 2: Mission phase decomposition

where J is the objective function of the state vector $\mathbf{x} : [t_0, t_f] \rightarrow \mathbb{R}^n$, control vector $\mathbf{u} \in L^\infty$ and time t , \mathbf{F} is a set of differential equations describing the dynamics of the system, \mathbf{g} is a set of algebraic inequalities describing path constraints and ψ is a set of algebraic inequalities describing boundary constraints.

The optimal control problem is transcribed into a nonlinear programming problem by using a multi-phase, multiple-shooting approach. The mission is initially divided into n_p user-defined phases. Within each phase, the time interval is further divided into n_e multiple shooting elements.

$$\bigcup_{k=1}^{n_p} \bigcup_{i=0}^{n_e-1} [t_{i,k}, t_{i+1,k}] \quad (20)$$

The trajectory is numerically integrated for interval $[t_{i,k}, t_{i+1,k}]$ with initial conditions $\mathbf{x}_{i,k}$. Within each interval $[t_{i,k}, t_{i+1,k}]$, the control is further discretised into n_c control nodes $\{u_0^{i,k}, \dots, u_{n_c}^{i,k}\}$ and collocated on Tchebycheff points in time.

Continuity constraints on the control and states are imposed between each shooting element, and between phases, matching the state and control vectors at the end of one element, with those at the start of the next.

The trajectory optimisation vector is therefore composed of:

- 394 • control nodes within each shooting segment $\{\mathbf{u}_0^{i,k}, \dots, \mathbf{u}_{n_c}^{i,k}\}$ for $i = 1, \dots, n$
 395 and $k = 1, \dots, n_p$,
- 396 • time of flight for each shooting segment Δt_k for $k = 1, \dots, n_p$,
- 397 • initial state and control variables of each shooting segment within every
 398 phase that should be matched with the previous segment or phase $\mathbf{x}_{1,k}$
 399 and $\mathbf{u}_0^{1,k}$ for $k = 2, \dots, n_p$.

400 In addition, the initial states of the problem can be fixed by the user or left
 401 as optimisable parameters. The desired final states are added as boundary
 402 constraints to the problem, along with any path constraints evaluated at
 403 every integration time step.

404 4.2. Single objective optimisation algorithm

405 Problem (19) was solved with the Matlab optimiser `fmincon`, a gradient
 406 based local solver for the solution of single objective NLP with nonlinear
 407 constraints, using either the interior point or sequential quadratic program-
 408 ming algorithms. The optimisation vector was scaled before the optimisation
 409 algorithm such that $\mathbf{u} \in [0, 1]$. The constraints and objective function were
 410 also normalised based on user-specified values, typically either the initial or
 411 mean value of the optimisation parameter.

412 A multi-start strategy was used to generate a population of first guess
 413 solution vectors within the defined search space. A combination of problem-
 414 specific rules, e.g., holding the trajectory controls constant within each ele-
 415 ment, and assuring an ascending trajectory for the starting state vector of
 416 each element, and random sampling through Latin Hypercube Sampling was
 417 used to generate a set of first guesses. This allowed a better exploration
 418 of the search space and reduces the sensitivity of system to the first guess
 419 values while generally allowing for a faster and higher rate of converge over
 420 some stochastic global optimisers.

421 Integration of the dynamic equations of motion in Eqs. (18) was per-
 422 formed with a fixed step 3rd order Bogacki-Shampine Runge-Kutta method
 423 within the optimisation, and refined, as a post-process, with a variable step
 424 Dormand Prince Runge Kutta (4,5) scheme.

425 4.3. Multidisciplinary design optimisation

426 A multidisciplinary design optimisation (MDO) approach was used to
 427 study the optimality of key design parameters of the vehicle. These design

428 optimisation parameters were added to the optimisation vector along with
429 the trajectory control parameters given in Section 4.1.

430 The mission flight path starts just after the separation of the launch vehi-
431 cle from the carrier aircraft, therefore the initial state vector of the spaceplane
432 is dependant on the state of the carrier aircraft. The altitude and velocity
433 are fixed at a nominal state that could be achieved by the carrier aircraft
434 at separation. A geographic point (latitude and longitude) was selected ac-
435 counting for range of the carrier aircraft, and safety/regulatory criteria. The
436 flight path and heading angle were left as optimisation design variables, with
437 upper and lower bounds set to allow for the limitations due to the separation
438 manoeuvre.

439 Static design parameters were added to size the engines for each stage, and
440 the wing area for the returnable, reusable first stage. The overall objective
441 was the minimisation of the gross vehicle mass subject to the nominal design
442 mission which included a target orbit and payload mass, and an unpowered
443 downrange return. This choice of objective required that each of the design
444 choices directly or indirectly affect the mass of the vehicle. The system of
445 parametric mass estimating relationships in Section 3.1 were defined relative
446 to these design variables.

447 For this study, variations in the mass and sizing of the thermal protection
448 system (TPS) was not included directly in the design optimisation loop,
449 though later studies will examine the requirements for limits on heat load
450 and temperatures based on different TPS.

451 The propulsion system were sized based on optimising the total mass of
452 propellants for each stage and scaling factors on the maximum vacuum thrust
453 rating for the engines. The mass of the propellant was used to determine the
454 volume and mass of the tanks, while the vacuum rating was used to scale the
455 mass of the engine and engine structure. The engines were scaled relative
456 to two nominal LOX-Kerosene rocket engines manufactured by Yuzhnoye
457 Design Office: the first stage has a main engine with a vacuum thrust of
458 88.4 tf, vacuum I_{sp} of 332 s and a mass of 1280 kg. The second stage uses
459 the RD-809K engine, with a vacuum thrust of 10 tf, vacuum I_{sp} of 352 s, and
460 a mass of 330 kg.

461 The sizing of the aerodynamic surfaces is another key design parameter
462 for the vehicle, here through the wing area. As the ascent is rocket-based,
463 with a relatively high thrust force compared to the lift, the ascent drives the
464 design to small wing areas to reduce drag (not accounting for any stability or
465 control surface requirements). The requirement for a glided return to some

466 coastal site relatively in-plane to the trajectory, drives up the wing area to
 467 improve the down or cross ranges achievable. The aerodynamic coefficients
 468 for the components are assumed constant for all design options, with the
 469 wing reference area S_{wing} scaled relative to the total reference area S_{ref} . The
 470 lift force L is calculated based on,

$$C_{L,mdo}S_{ref} = C_{L,wing}S_{wing} + C_{L,i}S_i \quad (21)$$

471

$$L = \frac{1}{2}\rho v_\infty^2 C_{L,mdo}S_{ref} \quad (22)$$

472 where $C_{L,i}$, S_i are the coefficients of lift and corresponding reference area
 473 for the unchanged components of the fuselage, fairing and tail. The wing
 474 reference area S_{wing} is scaled relative to the nominal design value. Drag is
 475 calculated in the same manner.

476 In this study, the downrange distance is maximised assuming no cross-
 477 range (i.e., the trajectory is entirely in-plane). This is used as a figure of
 478 merit for the capabilities of the system assuming no specific landing sites are
 479 given, and assuming no requirements for a return to landing site. This is
 480 consistent with the commercial drivers for the system that prioritised global
 481 operation and flexibility.

482 5. Analysis and results

483 Two analysis were conducted: the first examines the effect of altering the
 484 wing aerodynamics by changing the wing surface area on the vehicle masses
 485 and descent performance. The second uses a constant wing surface area
 486 and examine the trade-off between mass and engine design with downrange
 487 capabilities.

488 In the following, three different scaling factors for the wing reference
 489 area are analysed: 60%, 100% and 120% of S_{wing} . The release point was
 490 chosen off the west coast of the UK to minimise (or eliminate) the time
 491 the atmospheric trajectory was over any populated land. The drop point is
 492 determine assuming north-west flight of the carrier aircraft departing from
 493 Prestwick airport in Scotland.

494 The initial state vector $\mathbf{x}(t_0) = [\mathbf{r}, \mathbf{v}]$ is:

$$\begin{aligned} \mathbf{r}(t_0) &= [12 \text{ km}, 58.8058^\circ\text{N}, 12.7471^\circ\text{E}] \\ \mathbf{v}(t_0) &= [200 \text{ m/s}, \gamma \leq 15^\circ, 0 \leq \chi \leq 90^\circ] \end{aligned}$$

495 The final state vector for Stage 2 ascent to orbit was constrained by the
 496 Keplerian orbital parameters: semi-major axis $a = R_E + 650$ km (where
 497 $R_E(\lambda)$ is the radius of Earth), eccentricity $e = 0$, inclination $i = 88.2^\circ$. The
 498 final state vector for Stage 1 descent was constrained by: altitude $h \leq 1$ km,
 499 velocity $v \leq 200$ m/s, and flight path angle $\|\gamma\| \leq 20^\circ$.

500 Path constraints are added on the normal and axial accelerations such
 501 that $|a_x(t)|, |a_z(t)| \leq 4g_0$.

502 The ascent was optimised based on the objective function,

$$\min_{\mathbf{u} \in \mathbb{D}} (m_{gross}) \quad (24)$$

503 where the gross vehicle mass is the sum of the dry and fuel masses of Stage
 504 1 and Stage 2, plus the payload mass. The optimisation vector \mathbf{u} contains:
 505 the 4 vehicle design variables (vacuum thrust scaling factors for Stage 1 and
 506 2, total fuel mass for Stage 1 and 2), the initial flight path γ_0 and heading
 507 angle χ_0 just after carrier separation, and the trajectory optimisation vector
 508 listed in Section 4.1. The user-defined phases of the mission, and the relation
 509 to vehicle staging, are shown in Fig. 2.

510 The atmospheric descent was optimised based on the objective function
 511 maximising the central angle of the descent range d_{gnd} based on the start
 512 and end points of the atmospheric re-entry phase (Phase 4) and calculated
 513 using the Haversine formula.

$$\max_{\mathbf{u} \in \mathbb{D}} \left(\frac{d_{gnd}}{r_E(\lambda = 0)} \right) \quad (25)$$

514 The re-entry trajectory was broken into 2 phases. The first phase (Phase
 515 3) is the trajectory arc between the separation point of the two stages and the
 516 atmospheric re-entry, here defined to start at an altitude of 80 km. In that
 517 high altitude phase, the trajectory is ballistic due to the absence of signifi-
 518 cant atmospheric density and thrust. As such there is no need to derive an
 519 optimal control law based on vehicle attitude; this phase was excluded from
 520 the optimisation and simply propagated forward in time until the descent
 521 altitude reached the set limit. The second phase, Phase 4, is controllable
 522 with aerodynamic surfaces, and was thus optimised.

523 The optimised vehicle design parameters are given in Table 1 based on
 524 estimates for a composite material structure. Table 2 gives the optimal initial
 525 conditions for the ascent trajectory, and Table 3 reports the optimised values

526 for the approach to landing of Stage 1, including the maximised downrange
527 distances.

528 As expected, higher wing areas generally resulted in higher dry masses,
529 propellant masses and engine sizes for each stage. An exception is the second
530 stage for the nominal wing area ($1.0S_{wing}$). While the gross vehicle mass for
531 this case is between the gross masses for the smaller and larger wing areas,
532 as expected, the sizings for each stage differs. The optimiser found a solution
533 with a larger first stage, very similar to that of the $1.2S_{wing}$ case for both
534 engine sizing and mass, and a lighter second stage with a smaller engine.
535 This combination gave the longest downrange distance as a larger first stage
536 means a higher velocity at stage separation, longer ballistic phase and hence
537 better downrange distance. This is also evident from Fig. 5(f) that shows
538 this case has the highest T/W ratio.

539 Figures 3 and 4 show the optimal trajectories for the nominal wing area.
540 The trajectories are shown for all 4 phases (as illustrated conceptually in Fig.
541 2). Figure 5 shows the trajectories for the Stage 1+2 combined ascent (Phase
542 1), followed by the Stage 1 ballistic coast after stage separation (Phase 3),
543 and the Stage 1 atmospheric re-entry (Phase 4) for the 3 different wing areas
544 studied. This shows the trade-off of increasing wing area, where increasing
545 the aerodynamic contribution of wing can increase the glide performance of
546 the vehicle though at the expense of increased dry mass. The net effect shows
547 an optimal configuration somewhere near the nominal wing reference area,
548 looking only at the descent performance.

549 6. Conclusion

550 This paper presented a conceptual design and performance analysis of a
551 partially re-usable space launch vehicle for small payloads. The system was
552 designed for a nominal mission of delivering a 500 kg payload to a circular
553 600 km, 88.2° polar orbit. The aim of the system design was to develop a
554 commercially viable launch system for near-term operation, thus emphasis
555 is placed on the efficient use of high TRL technologies. The final design
556 employed a multi-stage, rocket-based spaceplane air-launched from a carrier
557 aircraft. The first stage is fully recoverable through an unpowered glided
558 descent to a secondary landing site. Stage separation occurs around 70 km,
559 with the second expendable stage reaching the nominal mission orbit.

560 A multidisciplinary design optimisation on the system configuration was
561 run to size the engines of both stages and the Stage 1 wing area. The system

562 had to meet two objectives: to minimise the gross vehicle mass, and to
563 maximise the downrange. Test cases were run for 3 different wing areas
564 relative to the nominal aerodynamic S_{wing} . All test cases are capable of
565 meeting all the mission requirements. The gross masses range between 65–
566 72 tonnes, and the downrange between 716–1343 km. The best downrange
567 was achieved with the nominal wing reference area departing off the coast
568 of Prestwick, with a gross vehicle mass of 70.87 tonnes and a downrange of
569 1343 km. This configuration had a comparatively larger first stage with an
570 engine vacuum thrust rating of 1164 kN and dry mass of 11343 kg, and a
571 second stage with an engine vacuum thrust rating of 10.6 kN and dry mass
572 of 1852.6 kg.

Table 1: Optimal vehicle design parameters (for a fixed payload mass of 500 kg)

Wing area:		$0.6S_{wing}$	S_{wing}	$1.2S_{wing}$
Stage 1:	Vacuum thrust (kN)	1112.6	1164.3	1170.6
	Propellant mass (tonne)	43.628	45.87	45.957
	Dry mass (tonne)	10.665	11.343	11.635
Stage 2:	Vacuum thrust (kN)	139.17	129.61	140.28
	Propellant mass (tonne)	10.96	10.643	11.258
	Dry mass (tonne)	1.8863	1.8526	1.898
Vehicle gross mass (tonne)		68.307	70.872	71.914

Table 2: Optimal initial conditions just after release point from carrier aircraft

Wing area:	$0.6S_{wing}$	S_{wing}	$1.2S_{wing}$
Flight path angle $\gamma(t_0)$ (deg)	9.47	10.81	7.06
Flight heading angle $\chi(t_0)$ (deg)	0.15	0.12	0.09

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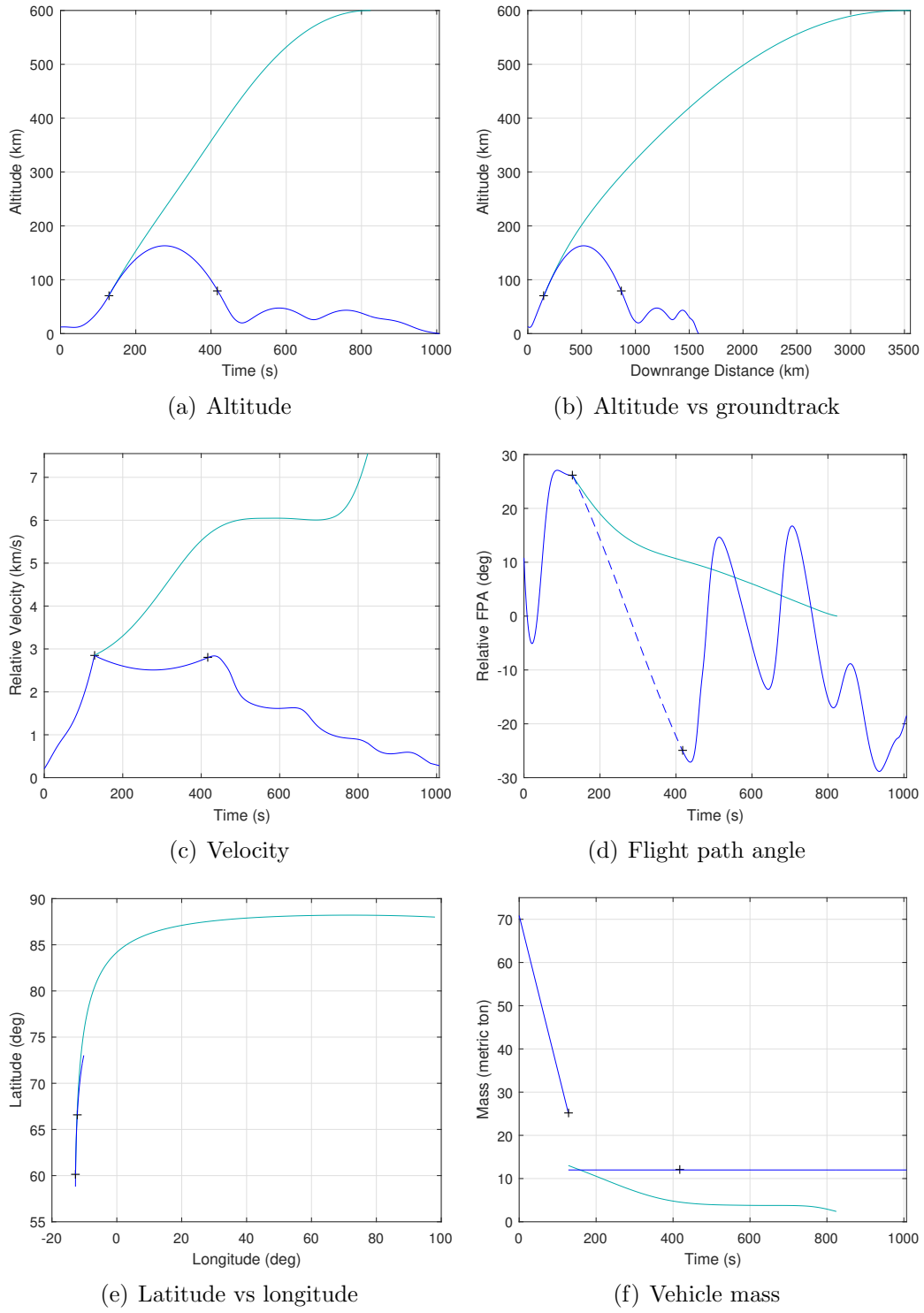


Figure 3: Trajectory results for reference case 22.1.0 S_{wing} . Start/end of phases are indicated by crosses.

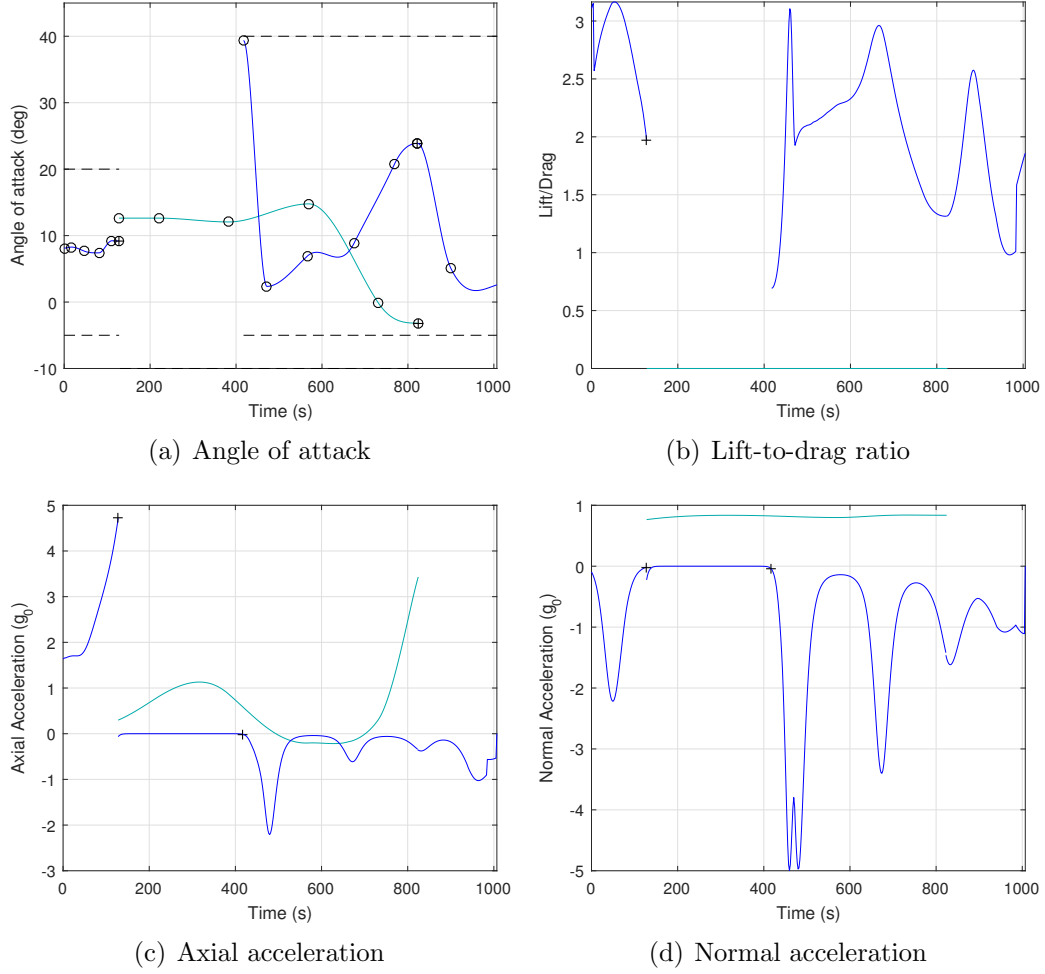
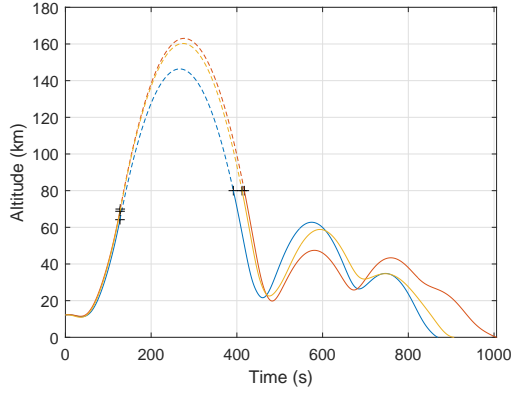
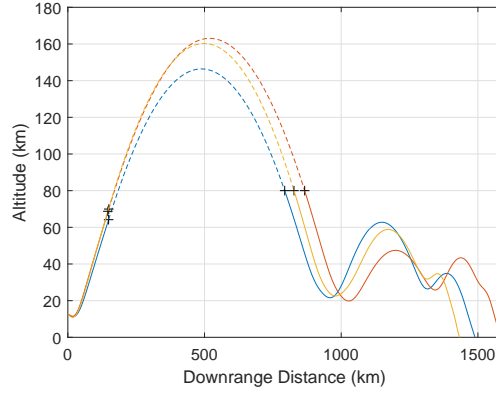


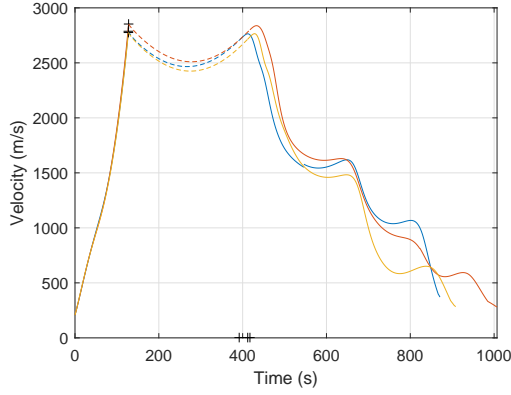
Figure 4: Control laws, forces and accelerations for reference case, $1.0S_{wing}$. Start/end of phases are indicated by crosses.



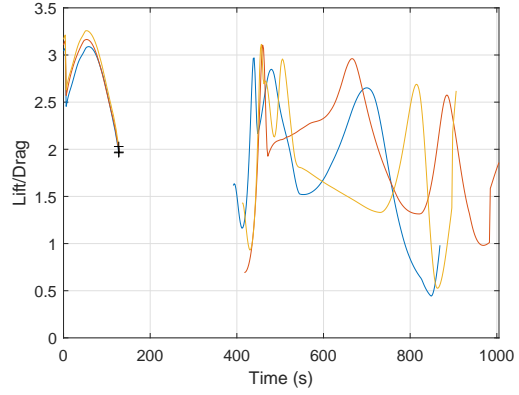
(a) Altitude over time



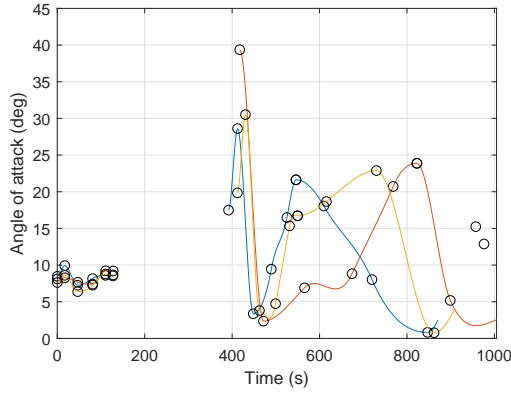
(b) Altitude against groundtrack



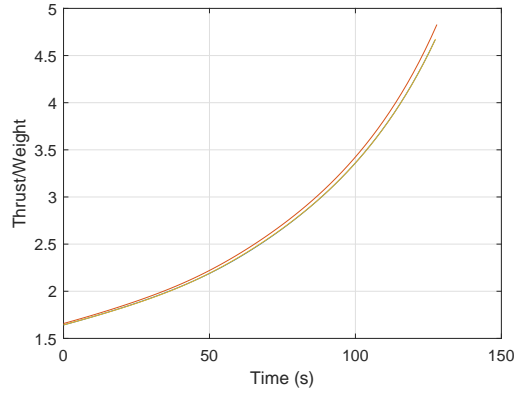
(c) Velocity



(d) Lift-to-drag ratio



(e) Angle of attack



(f) Thrust-to-weight ratio

Figure 5: Comparison of trajectory and design parameters for different wing surface areas: $0.6S_{wing}$ (blue), $1.0S_{wing}$ (red), and $1.2S_{wing}$ (orange). Dashed lines indicate ballistic spaceflight segments.

Table 3: Final spaceport approach conditions

Wing area:	$0.6S_{wing}$	S_{wing}	$1.2S_{wing}$
Altitude h (m)	928	442	503
Velocity v (m/s)	265	294	328
Mach	0.788	0.87	0.97
Flight path angle γ (deg)	-14.00	-19.95	-18.19
Downrange distance (km)	1332	1343	961

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